

POWERFLEX®

PART NUMBER

PFF19-1221

DESCRIPTION

LOWER ENGINE MOUNT SMALL BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane Bush 2 x Nylon Washers
1 x Stainless Steel Sleeve 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original bush, including the outer shell, from the arm.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Press a bush into either side of the arm, ensuring the lip sits flush to the surface of the arm.
4. Apply a small amount of grease to the bore of the bushes and press sleeve into the bushes.
5. Apply a small amount grease to each face of the bush and place a nylon washer on both sides.
6. Refit to the vehicle and tension all hardware to manufacturers recommended torque settings.



Figure 1

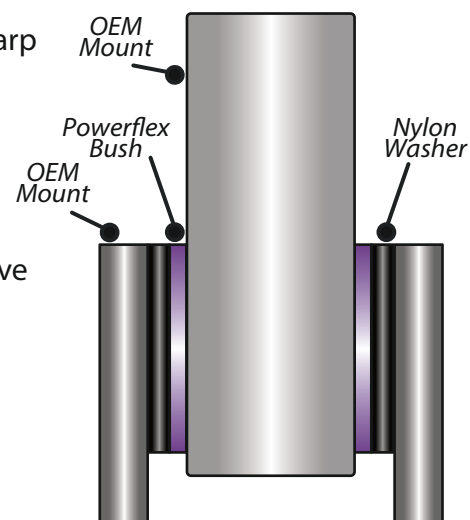


Figure 2



Figure 3

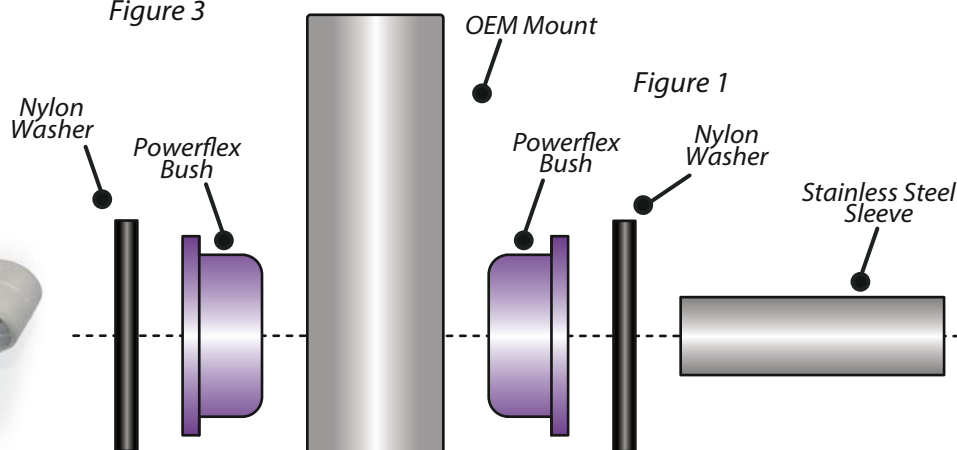


Figure 1